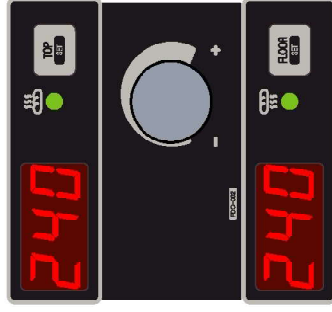




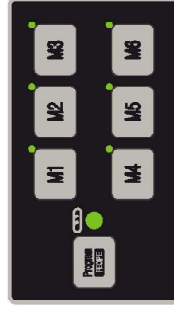
1. Set to Timer Operating
2. Range: 1~99 min.
3. Run-Stop: Run and stop by press **START** key. Blink green LED on timer run.
4. Set to Time: Press **TIMER SET** key for set to time.  
 Ans then use **▲** **▼** for time set. Disable time set during timer operating.



1. Steam Condition and Injection Set
2. Range: 1~9 step. Step 1 is about 0.4sec. and step 9 is about 3.6sec.
3. Injection Steam: Injection or stop by press **STEAM ON/OFF** key.  
 Steam enable condition is
  - a. external contact signal is enable ( **3** lamp is on)
  - b. operating steam heater
4. Turn on steam heater: Press **STEAM ON/OFF** key for steam heater turn on.



1. TOP and BOTTOM Heater Control
2. Temperature Control Range: 0~350°C
3. Temperature Set for TOP Heater: Press **TOP SET** key for top heater temperature set. Then blink lamp **●**.  
 And then turn right or left dial for set.
4. Temperature Set for BOTTOM Heater: Press **FLOOR SET** key for bottom heater temperature set. Then blink lamp **●**.  
 And then turn right or left dial for set.  
 Press dial for memory when finish setting.
5. Processing temperature display during operating.



1. Memory of Recipe Set.
2. Memory Range: 6 place each top-bottom temperature and timer set value.
3. Set of Memory: Press **POWER ON/OFF** key keep 3 sec. then turn on **●** lamp.  
 Press the button (M1~M6) for 3 sec. or more to save, it will be saved in the corresponding number.
4. To recall to recipe, press the corresponding memory button for 3 sec. more.
5. After memory, press **POWER ON/OFF** key for return to operating mode.



1. Power and Internal Lamp ON/OFF
2. Press **POWER ON/OFF** key 3 sec. more for power on-off.

